



Dart Aerospace Ltd.
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D4021-9
Job Sheet 200449


Part No: D4021-9		Job Qty: 100 pcs
Part Name: Bushing 		
Part Weight: 0 lbs	Status: New	Priority: Medium
Job Created: 9/11/19	Job Tracking No:	
Due Date: 10/16/19	Created By: Marie Lajeunesse	
Type: Stock	Description:	
Note: DWG REV B SHEET 3 IPP REV:A NEW ISSUE 09-11-23 JLM VERIFIED BY:DD IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC		
Ship Via:		

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Hardinge - 1	100 pcs	10/16/19	10/16/19	0.50	5.26	Hardinge - 1	BM - 19-10-17
120	QC 8	100 pcs	10/16/19	10/16/19	0.00	0.00	QC 8 - 12	ML 19/10/18
							QC 8 - 14	
							QC 8 - 17	
							QC 8 - 20	
							QC 8 - 25	
							QC 8 - 3	
							QC 8 - 32	
							QC 8 - 33	
							QC 8 - 35	
							QC 8 - 39	
							QC 8 - 4	
							QC 8 - 44	
							QC 8 - 45	
							QC 8 - 49	
							QC 8 - 58	
							QC 8 - 8	
							QC 8 - 9	
							QC 8 - 68	
							QC 8 - 67	
							QC 8 - 1 (A)	
							QC 8 - 47	
							QC 8 - 40	
							QC 8 - 52	
							QC 8 - 23	
							QC 8 - 57	
							QC 8 - 76	
130	Packaging 3-1 - Stock - B4B	100 pcs	10/16/19	10/16/19	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	

DAS
5
9-89



Container No: S223596



Part: D4021-9
Job No: 200449
Serial No/Batch: S223596
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

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Date: 10/17/19

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	14
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	100 pcs	10/16/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	21
				QC 21 - SA - 53	53

OCT 21 2019

Part Op 100 - (Hardinge)TURN AS PER FOLIO FA 868 AND DWG D4021 DWG REV: 13 FOLIO
Descriptions: REV: AA ***MACHINE TO .375" MAX OD ***
120 - (QC8- Inspect parts - second check)
130 - (Identify as per dwg & Stock Location:) LOCATION: WA004-5
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.375	304 Round Bar 0.375	6.8000 ft (.068 ea)	100-Hardinge - 1	5216006

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	M304R0.375	7	29	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.191Inches + 0.005 - 0.001	0.196 0.190	0.194	Diameter
2	Bushing	0.380Inches ± 0.030	0.410 0.350	0.374	
3	Bushing	0.750Inches ± 0.030	0.780 0.720	0.731	

